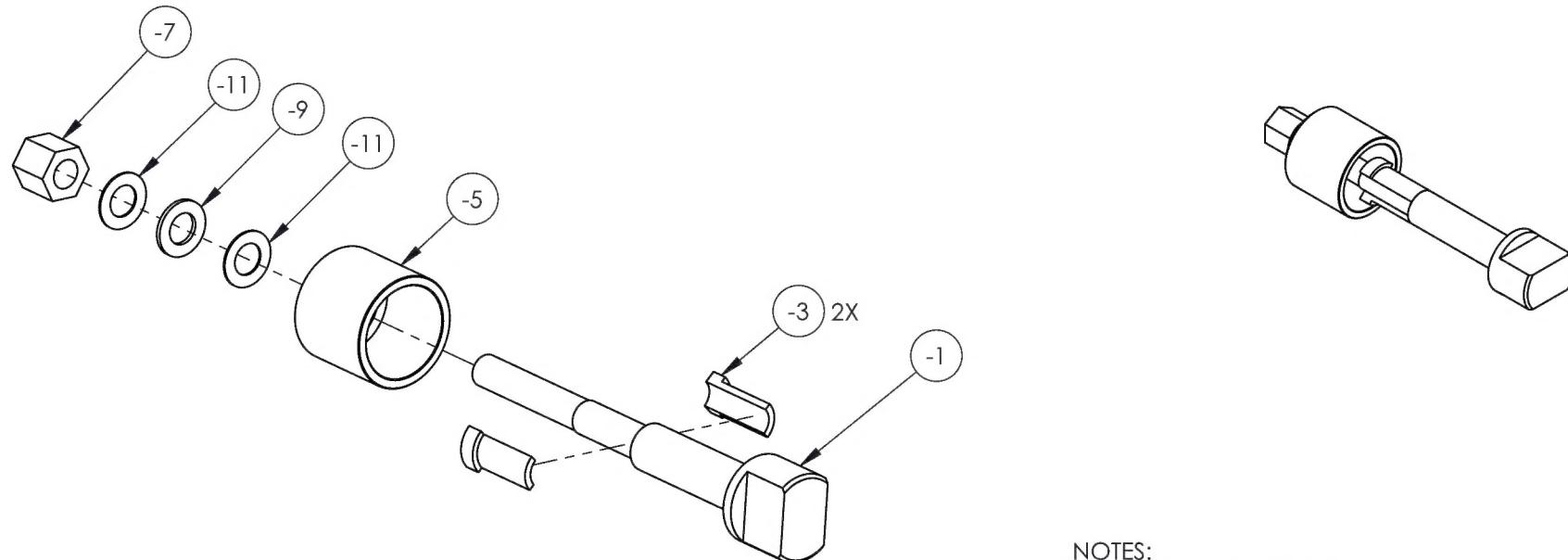


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		BECAUSE OF DIFFERENT ENGRAVINGS CREATED -18 RECEIVER TO REPLACE -07 ON TOOL RBW6205G19432-3G. ADDED ENGRAVING NOTES TO -07 & -18. ADDED -3G TO ALL PART NUMBERS. TO -27 ADDED REF. DIMENSIONS. ON -3 & -17 DRAW BOLTS CHANGED ENGRAVING FROM T/N, S/N, ECT. TO T/N ONLY.	9/21/09	WP	RW
2	15-0103	-1 DELETED ENGRAVE NOTE. -7 DELETED FINISH WAS CLEAR ANODIZE.	5/12/15	RJC	JAG
3	15-0293	-3 CH'D ANGLE WAS 82° IS 90°, ADDED PART MARK FOR PAIRS NOTE.	9/10/2015	RJC	JAG



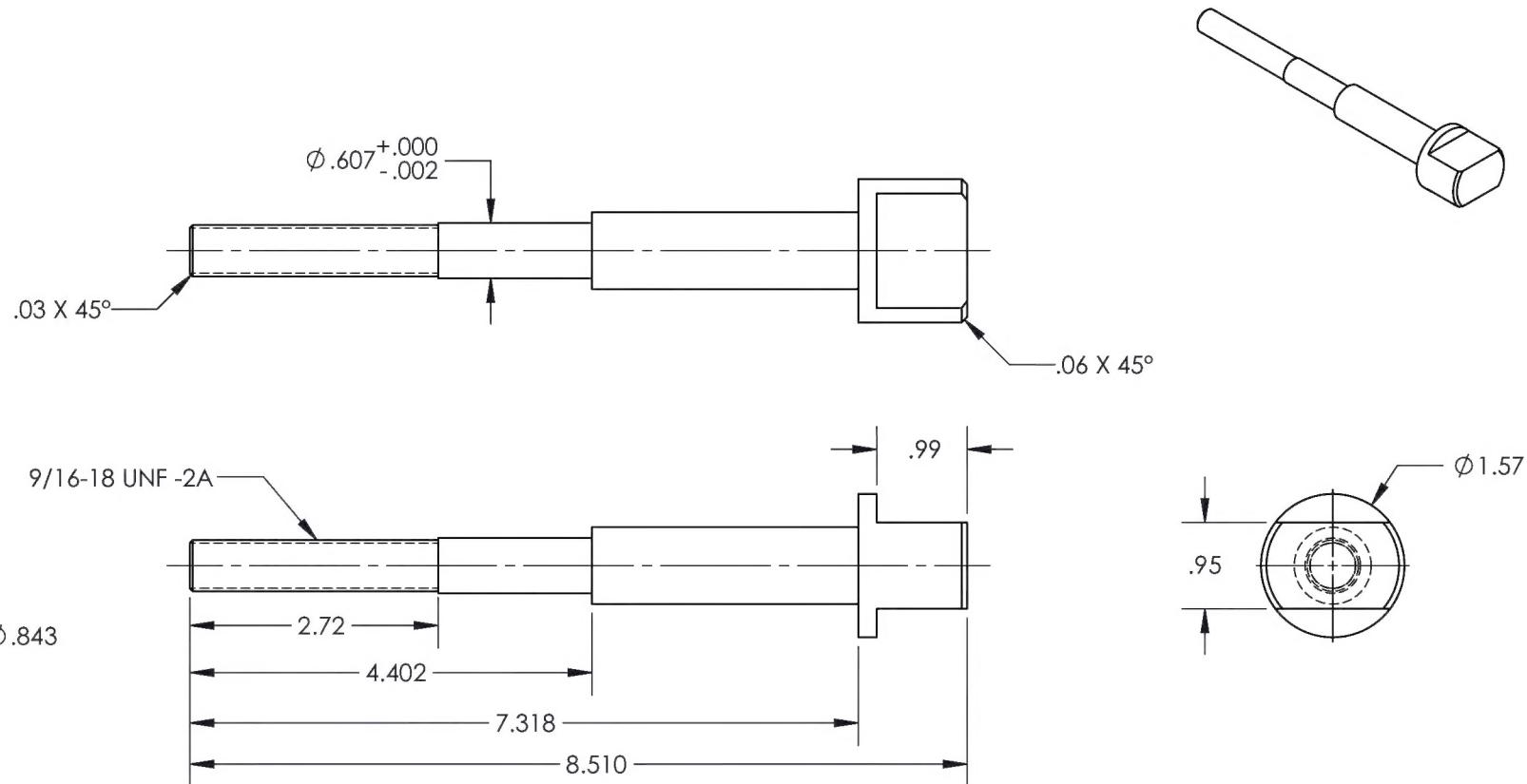
NOTES:

1. ORIGINAL No. TO REF:  
RBW6205G19232 KIT No. = 3G6205G19232  
RBW6205G19232-1 ASSY = 3G6205G19332  
RBW6205G19232-3 = 3G6205G19552  
RBW6205G19232-7 = 3G6205G19751
2. ALSO SOLD WITH KIT RBW6205G19232-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DART AEROSPACE		REV 3
									MAT'L	DRAWN BY: PERRITT	
			-1	1	DRAW BOLT	4140/4142 Q&T		2	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil	
			-3	2	CLAMP	4140/4142 Q&T		3	.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT	
			-5	1	RECEIVER	6061		4	.XX ± .01 ANGLES ± 5°	FINISH	
			-7	1	TALL NUT	BRONZE ALLOY 642		5	.X ± .1	SPEC	
		B/O	-9	1	THRUST BEARING		5/64 X Ø9/16 ID X Ø1 OD (APPLIED INDUSTRIAL #NTA-916)	1	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL	
		B/O	-11	2	THRUST WASHER		1/32 X Ø9/16 ID X Ø1 OD (APPLIED INDUSTRIAL #TRA-916)	1	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139	
								SCALE 1:3	DATE 7/8/2009	SHEET 1 OF 5	

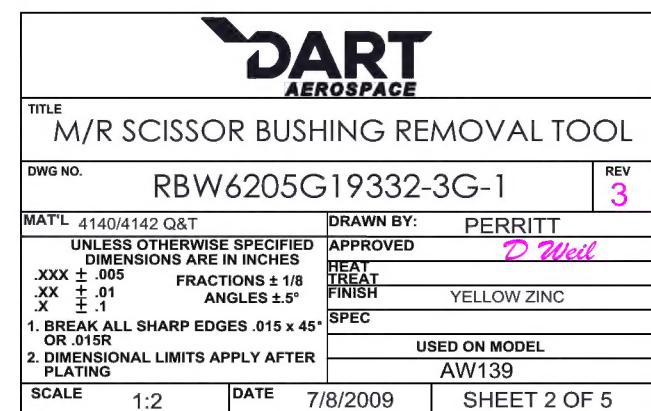
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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
2	15-0103	-1 DELETED ENGRAVE NOTE.	5/12/15	RJC	JAG	



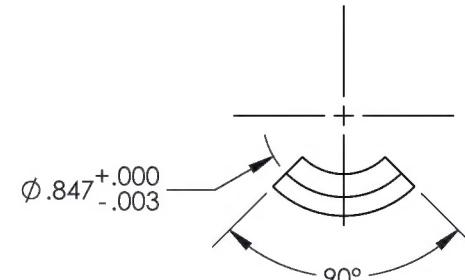
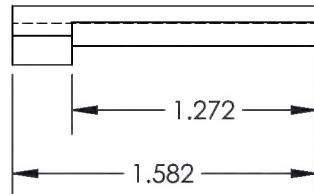
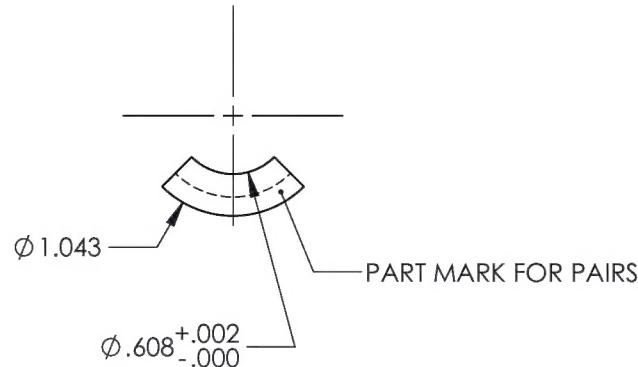
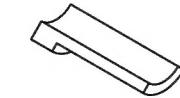
-1

## DRAW BOLT



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	15-0293	-3 CH'D ANGLE WAS 82° IS 90°, ADDED PART MARK FOR PAIRS NOTE.	9/10/2015	RJC	JAG

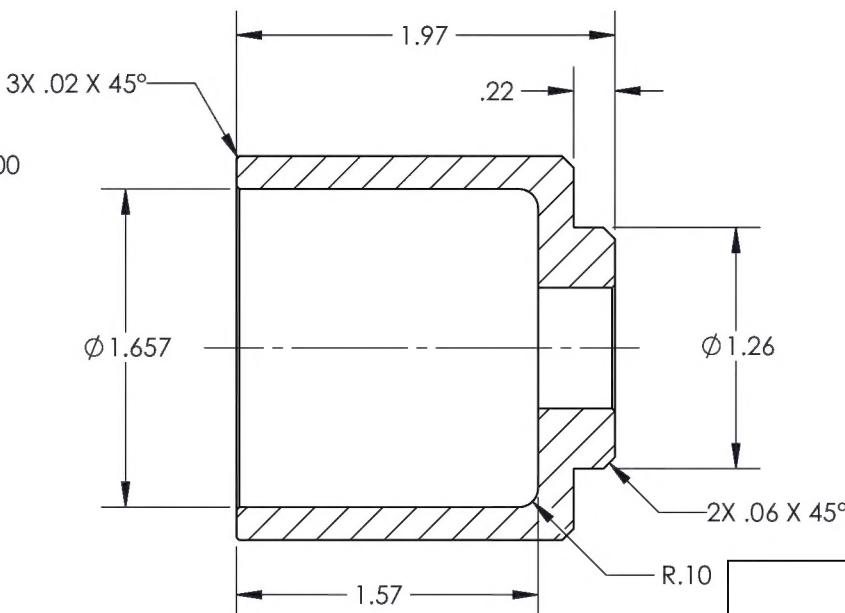
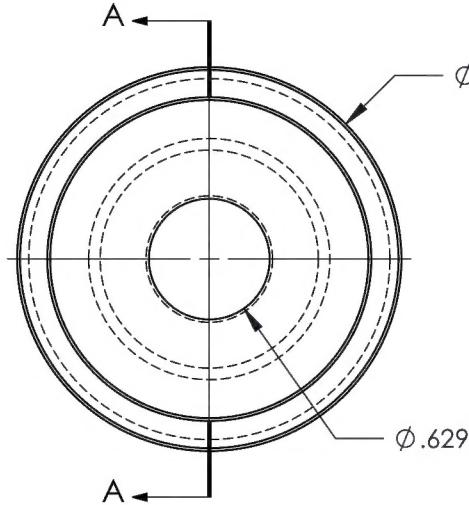
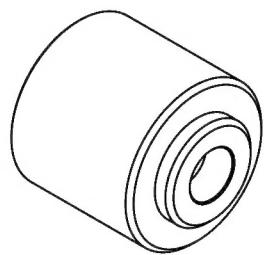
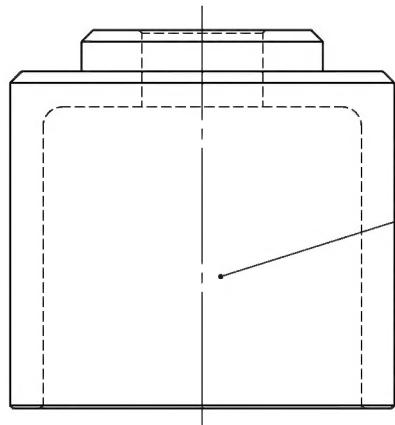


(-3)  
CLAMP

<b>DART</b> AEROSPACE	
TITLE M/R SCISSOR BUSHING REMOVAL TOOL	
DWG NO.	REV 3
RBW6205G19332-3G-3	
MAT'L 4140/4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	HEAT TREAT
	FINISH YELLOW ZINC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:1	DATE 7/8/2009
	SHEET 3 OF 5

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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SECTION A-A

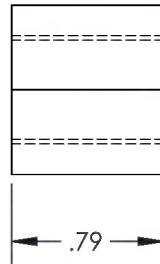
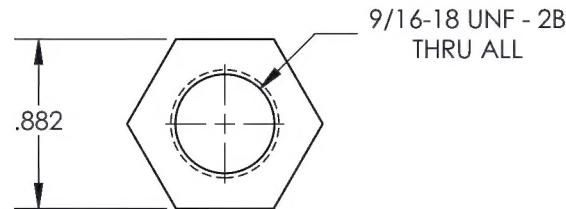
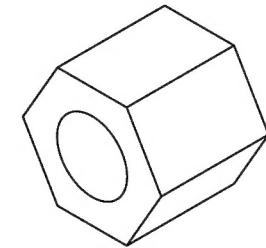
(5)

RECEIVER

	
<b>TITLE</b> <b>M/R SCISSOR BUSHING REMOVAL TOOL</b>	
<b>DWG NO.</b>	<b>RBW6205G19332-3G-5</b>
<b>MAT'L</b>	<b>6061</b>
<b>DRAWN BY:</b>	<b>PERRITT</b>
<b>APPROVED</b>	<b>D Weil</b>
<b>UNLESS OTHERWISE SPECIFIED</b>	<b>DIMENSIONS ARE IN INCHES</b>
<b>.XXX ± .005</b>	<b>FRACTIONS ± 1/8</b>
<b>.XX ± .01</b>	<b>ANGLES ± 5°</b>
<b>X ± .1</b>	
<b>1. BREAK ALL SHARP EDGES .015 x 45°</b>	<b>HEAT TREAT</b>
<b>OR .015R</b>	<b>FINISH</b>
<b>2. DIMENSIONAL LIMITS APPLY AFTER</b>	<b>CLEAR ANODIZE</b>
<b>PLATING</b>	<b>SPEC</b> MIL-A-8625F, TYPE II, CLASS I
	<b>USED ON MODEL</b>
	<b>AW139</b>
<b>SCALE</b>	<b>1:1</b>
<b>DATE</b>	<b>7/8/2009</b>
<b> SHEET 4 OF 5</b>	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0103	-7 DELETED FINISH WAS CLEAR ANODIZE.	5/12/15	RJC	JAG



(-7)

TALL NUT

DART AEROSPACE	
TITLE M/R SCISSOR BUSHING REMOVAL TOOL	
DWG NO. RBW6205G19332-3G-7	REV 3
MAT'L BRONZE ALLOY 642	DRAWN BY: PERRITT
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL AW139	
SCALE 1:1	DATE 7/8/2009
SHEET 5 OF 5	